

# Stinger Performance

## Ford 2.3 Turbo Feed Line Instructions

- 1) Remove items from package. There should be a Tee, a straight fitting, a 90 degree elbow, and the oil line.
- 2) Apply Teflon tape or paste to all pipe threads, but not the AN fitting threads. The pipe threads are everywhere that the line does NOT attach to. **Ensure the tape does NOT cover the hole in the fitting! It's best to not have tape on the first few threads so make sure no tape comes loose and clogs up the turbo.**
- 3) Remove the stock feed line. Also remove the 90 degree elbow on the oil inlet to the turbo. Lastly, remove the entire feed block pictured below from the side of the cylinder head.



- 4) Assemble the straight fitting onto the tee as shown below. Remember to use Teflon tape or paste on the pipe threads (only the threads pointing to the right and on the straight fitting going into the tee in the pic below)!



- 4) Install the tee into the side of the cylinder head where the stock feed block was removed. Tighten until the fitting is tight and the connection for the oil line is sticking straight up.



- 5) The open port on the tee is for your oil pressure gauge sender or idiot light switch, whatever you had in the top hole of the original sending block.
- 6) Install the 90 deg elbow onto the inlet of the turbo. Once again, ensure there is Teflon tape on the threads that go into the turbo only. You want to install the fitting until it is tight and pointing back at a slight angle towards the head.
- 7) You are now ready to install the line. Although the lines are blown out just after they are made, it is a good idea to blow the line out again with compressed air just before installation.
- 8) Install the line, and tweak the fitment at the elbow fitting. When it is complete it should look as follows.

